

Study the Optical and Morphological Properties of (PMMA/PS/Al₂O₃) Nanocomposites Before and After Exposed to Argon Plasma

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PMMA Polystyrene PS Al₂O₃ Nanocomposite Optical characteristic **ABSTRACT**

This study aimed to investigate the alterations in the structural and of Poly-methyl-methacrylate optical properties (PMMA) and Polystyrene (PS) through the utilization of different weight percentages of Aluminum oxide (Al₂O₃) nanoparticles (2%, 4%, 6%, and 8%) by weight. The optical microscope images indicate that the distribution of nanoparticles in the blend was uniform, resulting in a continuous network within the polymer matrix. The field emission scanning electron microscope revealed that there was a connection between the interface that connects the polymer matrix and the additive. The optical properties before and after the exposure to Ar plasma exhibited that the absorbance, absorption coefficient, refractive index, extinction coefficient, dielectric constant (real, imaginary) and optical conductivity of (PMMA/PS/Al₂O₃) nanocomposites increased with the increasing of the concentrations of the Al₂O₃. The transmittance and the energy gap for indirect transition (allowed, forbidden) decreased with the increasing concentrations of Al₂O₃ nanoparticles. The optical properties after irradiation are seen to have high values compared with those before the irradiation which is attributed to the increased charge carriers and the occurrence of some bonds breaking. Finally, the results indicated that the (PMMA/PS/Al₂O₃) nanostructures can be considered as promising materials for optoelectronics nanodevices.

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دراسة الخصائص البصرية والمورفولوجية للمتراكب النانوي PMMA/PS/Al₂O₃

قبل وبعد التعرض الى بلازما الأركون

فاطمة محد نايف بهاء حسين ربيع قسم الفيزياء ,كلية التربية للعلوم الصرفة , جامعة بابل

المخلصية

هدف هذه الدراسة إلى فحص في التغيرات في الخصائص المور فولوجية والبصرية لبولي ((ميثيل ميثاكريلات (PMMA) والبوليستايرين (PS) من خلال استخدام نسب وزنية مختلفة من جسيمات النانوية أوكسيد الألومنيوم (Al₂O₃) (2، 4، 6 و 8٪). تم تصنيع العينات باستخدام الريقة الصب بالمذيب. تشير صور المجهر الضوئي إلى أن توزيع الجسيمات النانوية في المزيج كان منتظمًا، مما أدى إلى شبكة مستمرة داخل مصفوفة . باستخدام مجهر إلكتروني لمسح انبعاث المجالي، وكشف عن وجود صلة بين مصفوفة البوليمر والمادة النانوية المضافة. الألهرت نتائج الخصائص البصرية للمتراكب النانوي قبل وبعد التعرض للإشعاع بأن والخيالي ,التوصيلية البصرية تزداد مع زيادة تركيز جسيمات النانوية الحقيقي الطاقة للانتقال غير مباشر المسموح والممنوع تقل مع زيادة تركيز جسيمات النانوية .

Al₂O₃اظهرت نتائج الخصائص البصرية بعد التعرض للبلازما لها قيم عالية وهذا يعود الى زيادة حاملات الشحنة والتي تؤدي الى تكسر بعض الاواصر. هذا يعطي انطباع جيد بانه من الممكن استخدام هذه العينات ككاشف ضوئي.

الكلمات المفتاحية:

,(PMMA), بولي مثيل مثيكريلايت (PS) بوليستايرين (Al₂O₃) أوكسيد الالمنيوم المتراكب النانوي الخصائص البصرية

1. Introduction

Mixing polymers is a key step in creating novel polymeric materials that can be applied in various situations. One of the primary advantages of utilizing a polymer blend is the ability to customize the characteristics of the end product to fulfill the demands of specific applications, a Feature that cannot be accomplished when utilizing a solitary polymer type [1, 2]. Creating a nanocomposite involves combining discrete nanoscale constituents to regulate and improve the structure and properties of the material [3]. Nanocomposites are composite materials incorporating one or more nanoparticles within their matrix. Polymer nanocomposite (PNCs) are defined as a type of material with unique properties. A polymer nanocomposite (PNCs) is a polymer or copolymer containing nanoparticles or nanofillers distributed throughout the polymer matrix. Inorganic particles are disseminated in an organic polymer matrix in at least one dimension to improve the quality attributes of the material. PNCs are a modern kind of polymer that can be used instead of traditional filled polymers. Nanocomposites' filler dispersion increases their properties significantly when compared to pure polymers, are among these properties Increased tensile strength, conductivity, and thermal stability, in addition to reduced flammability [4]. In this regards, PMMA is a widely recognized and innovative polymer. (Poly methyl methacrylate) or PMMA has gained significant popularity in glazing applications, despite its original purpose as a substitute for glass in various applications [6]. The material exhibits rigidity, possesses a transparent appearance with a lustrous surface, is among the most durable polymers, and is resistant to atmospheric conditions [7]. The Polymethyl methacrylate (PMMA) exhibits high transparency and a neutral appearance. The level of transmittance of visible light is considerably high. The significance of PMMA polymeric composites in technical applications is extensively recognized [8].

Polystyrene (PS), a pliable plastic material, is extensively utilized in various industries and everyday activities due to its costeffectiveness, lightweight nature, ease of production, flexibility, thermal efficiency, durability, and moisture resistance [9,10]. Among all known metal oxide nanomaterials, Al₂O₃ NPs have drawn remarkable attention in the cutting edge of particular innovation, in the formulation and designing of recent antimicrobial agents for

sustainable biomedical applications; because Al₂O₃ NPs are chemically bio-inert hydrolytically more stable. The and biocompatibility of Al₂O₃ ceramic has been mentioned already by many researchers. Al₂O₃ NPs with high purity were the first bio-ceramics widely utilized in clinical application, and it was recommended that the lifespan of Al_2O_3 is longer than the concerned patients[4,11]. The compound of aluminum oxide (Al₂O₃) has attarcted attention for its exceptional stability, ability to withstand harsh conditions, and impressive transparency that extends to 250 nm, as reported in literature [11]. The photophysical characteristics of these dyes in diverse environments, solid including polymers, owned significant interest owing to their potential applications as adjustable solid-state dyes, sensor and probe devices based on their physical properties, as well as their antibacterial and biological uses due to attributes their biological [12]. The interaction between organic material and polymers with electromagnetic radiation occurs through the involvement of atoms and molecules. [13]. This paper aims to presentation of the low-cost and easy synthesis process by PMMA/PS/Al₂O₃ nanostructures for optoelectronics applications.

2. Materials and Method

Using the casting approach, nanocomposites containing varying proportions of Al2O3 were fabricated. One gram of (70% poly methyl methacrylate/30% polystyrene) was dissolved in thirty milliliters of chloroform for 50 minutes, while stirring with a magnetic stirrer at a temperature of 50 °C to achieve a more homogeneous solution to create the composite film. Al₂O₃ NPs were added to a solution of PMMA and PS with weight percentages of 2%,4%,6%, and 8% to create the NCS. Upon drying the solution for a duration of three days at ambient temperature, the resultant outcome was the formation of polymer nanocomposites. The (PMMA/PS/Al2O3) nanocomposites were extracted from the petri dish and utilized for measurement. The samples were tested at varying concentrations, and an Olympus-type Nikon-73346 optical microscope with a camera for microscopic photography was utilized. Spectrophotometer (UV-18000A-Shimadzu) was used to determine the optical properties of poly methyl methacrylate/polystyrene/ Al₂O₃ NPS.

We can calculate the absorption coefficient (α) by [14]:-

$$\alpha = 2.303(A/d) \tag{1}$$

In which: A is absorbance, and d is thickness. The energy gap was calculated by using the relation [15]:-

$$\alpha h v = B(h v - Eg)r \tag{2}$$

Where: B is constant, hv is the incident photon energy, E_g is the optical band gap, and the value of r is 2 for allowed indirect transitions and 3 for forbidden indirect transitions.

The extinction coefficient (k) was calculated using the following equation [17]

$$k = \frac{\alpha \lambda}{4\pi} \tag{3}$$

Where: λ is the wavelength

The refractive index (n) was calculated using the following equation [18]

$$n = \sqrt{4R - \frac{k2}{(R-1)2} - \frac{(R+1)}{(R-1)}} \tag{4}$$

Where: R is the reflectance

The dielectric constant (real and imaginary parts) was calculated by [17]

 $\begin{aligned} \varepsilon 1 &= n2 - k2 \\ (5) \\ \varepsilon 2 &= 2nk \end{aligned} \tag{6}$

The optical conductivity (σ_{op}) was obtained by using the following relation [19]

$$\sigma op = \alpha nc/4\pi \tag{7}$$

Where: c is the velocity of light

3. Result and discussion

FTIR spectra of (PMMA/PS/Al2O3) nanocomposites are shown in figure (1) at wavenumber range (500-4000) cm-1. FTIR studies of nanocomposites show the interactions in nanocomposites. FTIR spectra of (PMMA/PS) polymer are reveals absorption band at 2984.45 cm-1 corresponding to the CH3 bending vibration and the band 1723.34 cm-1 owing to the C=O stretching vibration. Band at 1435.14 cm⁻¹ corresponding to the CH3 stretching vibration. The absorption band at 1143.71 cm-1 attribute to the symmetric stretching vibration of C-O. The bands 984.77 cm-1, 697.33 cm-1 and 749.08 cm-1 matching to the C-C bending and stretching vibration respectively [20]. After adding Al2O3 nanoparticles to the polymers (PMMA/PS) as shown in image (from B to E) from fig. (1) leads to the displacement of some of the bonds and not emergence of new peaks therefore, there is no interaction between Al₂O₃ nanoparticle and the PMMA/PS polymer matrix. These results agree with the researchers [21,22].



Figure (1): FTIR spectra of (PMMA/PS/) nanocomposites A. pure polymer, B. 2 wt.% of (Al₂O₃) NPs, C. 4 wt.% of (Ag) NPs, D. 6 wt.% of (Ag) NPs and E. 8 wt.% of (Al₂O₃) NPs.

The optical microscope of (Poly-methylmethacrylate-Polystyrene)/(Al₂O₃)NPS.

The optical microscope images of Poly-methyl-methacrylate-(PMMA)/ Polystyrene(PS)/ (Al₂O₃) before and after exposure to Argon plasma are presented in Figure 2. As seen in the image, a 10X magnification was applied. Al_2O_3 nanoparticles create a continuous network when added to (Poly-methyl-methacrylate-(PMMA)/ Polystyrene (PS)) composites at a rate of 8%.

Figure(3) show that Al_2O_3NPs aggregates form at low ratios in images B, C, D, and E.

A continuous network forms in the (PMMA/PS) composites at a 8% concentration as the Al₂O₃ nanoparticles (NPs) concentration increases. Conversely, when Al₂O₃ NPS concentrations were smaller, the surface of the nanocomposite

shows signs of pitting due to the exposure to Argon plasma gas. The contact of the sample's surface and the Argon plasma gas increases after it reaches a threshold of 8 weight percent of Al_2O_3NPs ,



Figure(2): The optical microscope pictures at a magnification of (10X) for (Poly-methylmethacrylate/ Polystyrene/Al₂O₃) NCS :(A:- pure) (B:- 2 wt.%), (C:- 4 wt.%), (D:- 6 wt.%) and (E:- 8 wt.%)



Figure (3): The optical microscope pictures at a magnification of (10X) (x10) for (Poly-methylmethacrylate/ Polystyrene/Al₂O₃) NCS afterward bare Argon plasma: (A:- pure), (B:- 2 wt.%), (C:- 4 wt.%), (D:- 6 wt.%)and (E:- 8 wt.%)

The compatibility between different polymer and nanomaterial components was investigated using (FESEM). The investigation of the surface structure of nanocomposite samples that composed of PMMA/PS/Al₂O₃ was conducted through the utilization of (FESEM) both prior to and after to exposure to Ar plasma. The findings are depicted in Figures (4) and (5).

The obtained Results from the incorporation of Al2O3 NPS into Polymethyl methacrylate/polystyrene polymer in images (B,C,D,E) demonstrate a tendency for the nanoparticles to aggregate and generate suitably dispersed (Poly-methylmethacrylate/Polystyrene/Aluminum oxide) NCS films. Visual representations exhibit a degree of consistency and uniformity in the resultant films, characterized by a uniform and homogeneous superficial appearance. Introducing nanoparticles into the polymer matrix led to the nanocomposites displaying dispersion advantageous properties, effectively hindering agglomeration. Α significant proportion of the nanoparticles demonstrated a consistent pattern on the surface of the nanocomposite films. indicating the uniform distribution of surface morphology variations.

As depicted in Figure 5, it is evident that the emergence of holes is a consequence of the argon plasma gas's surface exposure.

Furthermore, it was observed that upon attaining 8 wt.% concentration of Al2O3 NPs, the development of grooves occurs [20]. The utilization of reactive gases such as argon in treatments is recognized to generate this phenomenon. The procedures above entail the chemical interplay between dynamic plasma particles and the targeted sample constituents, leading to their elimination and the formation of unstable byproducts such as water vapor, carbon monoxide, and carbon dioxide. In addition, the presence of polar groups in the system could lead to their persistence in the discharge and subsequent reincorporation into the sample. This finding is consistent with the results reported in the literature [26,27].



Figure (4): FESEM images of (Polymethyl methacrylate/polystyrene/Al₂O₃) NCS : (A) pure (B) 2 wt.%, (C) 4 wt.%, (D) 6 wt.% and (E) 8 wt.%.



Figure (5): FESEM images of (Poly-methyl-methacrylate/Polystyrene/ Al₂O₃) NCS after exposed Ar plasma : (A:- pure), (B:- 2 wt.%), (C:- 4 wt.%), (D:- 6 wt.%) and

(E:-8 wt.%).

The Absorbance

Figures (6, 7) depict a comparison of the absorbance values over a range of 200. A comparative analysis of Poly-methylmethacrylate/Polystyrene NCS at 1100 nm is required pre- and post-Ar plasma exposure. The Al203 relationship exhibits increased absorbency due to a higher number of charge carriers resulting from the absorption of Poly-methyl-methacrylate/ Polystyrene/Al203 NCS materials, as unbound electrons can absorb incident light. The visible components exhibit a propensity for undergoing and experiencing bond degradation. The results agree with the research conducted by scholars 25, 26, and 27.



Figure (6): Absorbance of Poly-methyl-methacrylate/Polystyrene/ Al₂O₃ NCS with wavelength.



Figure (7): Absorbance of Poly-methyl-methacrylate/Polystyrene/ Al₂O₃ NCS with wavelength.

ThelightpermeabilityofPMMA/PS/Al2O3compositeswasdepicted

in Figures (8) and (9), respectively, prior to and after Ar plasma exposure. The statistical data indicates that an increase in Al2O3 concentration resulted in a corresponding increase in reflectance and a decrease in penetration. The transmission was enhanced following irradiation due to the breakdown of bonds and the presence of charge carriers. The finding is consistent with the studies conducted by researchers [26,27].



Figure (8): The transmittance of (PMMA/PS/Al₂O₃) NCS.



Figure (9): The transmissivity of (PMMA/PS/Al₂O₃) NCS afterward bare Ar juice.

Figures 10 and 11 depict nanotechnology's photon energy absorption coefficients

comprising Poly-methyl-methacrylate, Polystyrene, and Aluminum oxide before and

after undergoing Ar ionized treatment. The absorption index has the potential to indicate electron transition. Absorbance an coefficients of 104 cm⁻¹ suggest rapid electron transitions. Indirect electron transition occurs under conditions of low ingestion ratio. The copolymer consisting of PMMA, PS, and Al203 exhibits an absorbance coefficient lower than 104 cm⁻¹, resulting in an indirect electron transition. The results indicate that the absorption coefficient of nanocomposites exhibits an upward trend as the concentration of A1203 NPs increases. This can be attributed to the enhanced absorption of charge carriers in (PMMA/PS/A1203) nanocomposites. The treatment results in an elevation of the absorption coefficients in the augmentation of charge carriers, and bond breakage increases the optical absorption of materials in the visible and near-infrared regions. The given sequence corresponds to the set of integers [26,27,28].



Figure (10): The absorption coefficient of (PMMA/PS/Al₂O₃) NPs.



Figure (11): The variation absorption coefficient of (PMMA/PS/Al₂O₃).

The diagrams in Figures 12 and 13 demonstrate the degree of energy release associated with authorized and unauthorized passive transformations of (PMMA/PS/Al2O3) NCS, pre- and post-Argon plasma exposure. The quantity of Al2O3 nanoparticles has been demonstrated to reduce the energy gap. The growth of Poly-methyl-

methacrylate/Polystyrene/Aluminum oxide

nanocomposite results in a reduction of the thermal gap due. Due to the presence of charge carriers and bond rupture, indirect band separation is diminished for permitted and prohibited treatments. Tables 1 and 2 present the values of the energy gap for both indirect transitions (forbidden and allowed) before and after the emission of Ar particles [26,27].



Figure (12): Difference of $(\alpha h \upsilon)^{1/2}$ for of (PMMA/PS/Al₂O₃) with photon energy after exposed Ar plasma.



Figure (13): Plot of $(\alpha h \upsilon)^{1/2}$ vs. h υ for (PMMA/PS/Al₂O₃) with photon energy.



Figure (14): Plot of $(\alpha h \upsilon)^{1/3}$ vs. h υ for (PMMA/PS/Al₂O₃).



Figure (15): Plot of $(\alpha h \upsilon)^{1/3}$ vs. h υ for (Poly-methyl-methacrylate/Polystyrene/Aluminum oxide) with photon energy after exposed Argon plasma.

Table (1): Values of Eg for Poly-methyl-methacrylate-Polystyrene/AluminumoxideNCS before exposed Ar plasma.

Al ₂ O ₃	Indirect energy gap (forbidden) eV	Indirect energy gap (allowed) eV
0%	3.38	3.67
2%	2.78	3.19
4%	2.42	2.90
6%	2.28	2.79
8%	1.92	2.52

Table(2): Values of Eg for PMMA-PS/Al2O3NCS after exposed Ar plasma.

Al ₂ O ₃	Indirect energy gap (allowed) eV	Indirect energy gap (allowed) eV
Al ₂ O ₃	gap (allowed) eV	gap (allowed) eV

0%	3.20	3.53
2%	2.93	3.31
4%	2.39	2.87
6%	2.09	2.62
8%	1.66	2.29

The extinction coefficient

Figures (16) and (17) depict the extinction coefficient's variation as a function of wavelength, both before and after exposure to Argon plasma, The quantity of (Al2O3)NPS resulted in a reduction of the extinction coefficient. The findings of this study indicate that the observable extinction coefficient experiences an increase after irradiation, which can be attributed to the

presence of augmented charge carriers and bond cleavage. These findings are consistent with published researches [26,27,28].



Figure (16): Extinction coefficient for (PMMA/PS/Al₂O₃) NCS.



Figure (17): Extinction coefficient for (PMMA/PS/Al₂O₃) NCS after exposed Ar plasma.

The diagrams presented in Figures (18) and (19) depict the variation in the

refractive index of (PMMA/PS/ Al₂O₃) NPS concerning wavelength, both prior to and

after Ar plasma exposure. The presented data indicate that the concentration of Al2O3 nanoparticles results in an elevation of the refractive index. The density of nanocomposites was observed to increase with the inclusion of Al_2O_3 . Based on the presented statistics, it can be inferred that the refractive index experiences a decrease in the visible and near-infrared regions following irradiation. This phenomenon can be attributed to the augmented presence of charge carriers and bond breakage. Academic consensus has been reached among researchers [26,27,29].



Figure (18): Refractive index of (PMMA/PS/ Al₂O₃) NCS.



Figure (19): Refractive index of (PMMA/Polystyrene/Al₂O₃) NC_S after exposed Argon plasma.

The real and imaginary dielectric constant (ϵ_1 and ϵ_2)

The real and imaginary dielectric of constant (Poly-methylmethacrylate/Polystyrene/Aluminum oxide) composites before and after Ar plasma exposure is illustrated in Figure 20. The data demonstrate presented that the of nanoparticles incorporation Al_2O_3 increases both the real and imaginary components of the dielectric constant of the $(PMMA/PS/Al_2O_3)$ NCS. The electrical polarisation of the sample was observed to increase due to the presence of nanoparticles [24]. The dielectric constants of nanocomposites exhibit a dependence on the wavelength. In contrast, the latter is contingent upon the refractive index.

The relationship between the imaginary component of the dielectric constant and the extinction coefficient holds substantial importance, especially in the visible and near-infrared wavelengths. Under this particular regime, it can be observed that the refractive index maintains a relatively stable value. whereas the extinction coefficient displays a rising pattern as the wavelength increases [17,18,25].



Figure (20): Plot of (ɛ1) for(Poly-methyl-methacrylate/Polystyrene/Aluminum oxide) NCS.

The optical conductivity and wavelength for $(PMMA/PS/Al_2O_3)$ relationship nanocomposites is depicted in figure 16 with consideration to their respective wavelengths, both prior to and following exposure to Argon plasma; as the concentration of Al₂O₃ increases in the (PMMA/PS/Al2O3)NCS. The occurrence of regional platforms within the energy gap results in a rise in the thickness of localized states in the collective arrangement and optical conductance. Materials with higher absorption coefficients tend to exhibit superior optical performance in the context of NPS. The presented data indicate that exposure to UV irradiation elevates charge carriers and bond breakage, leading to an increase in optical conductivity. The outcomes are consistent with existed literature [17,18,26].

3. Conclusion

In the polymer current study, nanocomposites (NCPs) based on a PMMA/PS blend were synthesized by means of a solution casting technique. The surface morphology of the (PMMA/PS/Al₂O₃)NCS films is depicted by SEM, which displays a variety of fragments or aggregates scattered at random over the top surface, all of which are consistent and uniform in appearance and optical microscope images indicate of (Al_2O_3) additives distribution was homogeneous and the nanoparticles create a continuous network inside the polymer blend. FTIR analysis revealed that (PMMA/PS/Al2O3)NCS allow for limited

vibrational molecular mobility, whereas (Al2O3) nanoparticles destroyed specifc polymer manacles. The in nanoparticle increase concentration of (Al2O3) leads to a rise in both the absorbance and absorption coefficient of (PMMA/PS/Al₂O₃) NCs. As the concentration of (Al₂O₃) increases, there is an observed increase in the refractive index, extinction coefficient, dielectric constant (both real and imaginary), and optical conductivity. The inclusion of 8 wt.% of (Al₂O₃) nanofiller resulted in a decrease of the energy gap for indirect transitions, both allowed and forbidden.

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